

REFACE EXISTING STORE FRONT SIGN WITH PAN FACE : ESTIMATED
 DIMENSIONS 7'-0" X 29'-0"



OXFORD, ALABAMA
 1881 US-78 West 36203

REFACE EXISTING PYLON FACE WITH A PAN FACE SIGN : ESTIMATED
 DIMENSIONS 6'-0" X 16'-0"

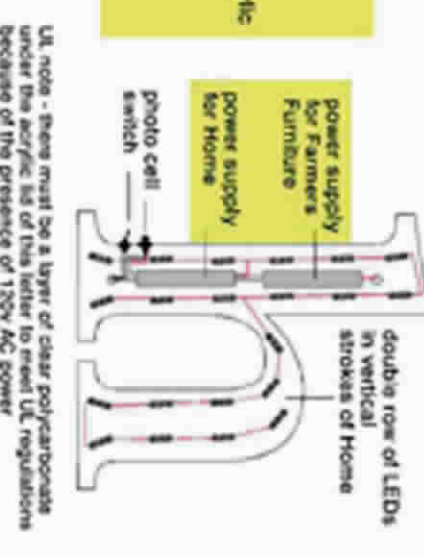


Farmers Home Furniture store front sign specifications

UL listed / LED lighted / channel letters:
 LED driver - 4000mAh 115 mAh (double row in vertical strokes of Home)
 Plastic faces - 3116' acrylic; Farmers Furniture - white / Home - 2016 yellow
 Tem-cap - Farmers Furniture - 312' white / Home - 1' Gemini 2540 Mango yellow
 Returns - 0x0 white inside; Farmers Furniture - 3x3' white / Home - 4x2' yellow to match 2016 yellow acrylic
 Backs - white / 8 polyurea 69w / 12w - mounted inside 1/2" of Home
 AC Disconnect switch - left side of 1/2" of Home
 Photo Cell - Left side of 1/2" of Home
 UL polycarbonate cover - covers all AC power components inside 1/2" of Home to meet UL requirements

Powder Coated aluminum back-panel:

Face - .125 (5052 alloy) welded joints
 Sides - .3' deep; same materials as face
 Powder coating - Sherwin Williams rough texture
 Structural - 2" x 1.4" and 1.12" x 1.14" aluminum angle
 Mounting - 1/2" steel nuts embedded into frame to accept
 1/2" threaded rod for through mounting to store front



UL note: - there must be a layer of clear polycarbonate under the acrylic lid of this letter to meet UL regulations because of the presence of 120V AC power

1.5 x 1.25 steel flat bar w/ 1/2" nut welded to 8 - rounded under the 2" aluminum angle with rivets (or bolts) to accept 1/2" threaded rod nut will be used to hang sign on store front

Back structural and mounting hardware details

1.5" x .250 aluminum angle welded to the back of aluminum face so it covers and strengthens face panel joints

2" x .250 aluminum angle welded into one corner of aluminum face and returns - it also houses 1/2" mounting nut assembly

Threaded rod nuts spaced 4" along top and bottom edges

